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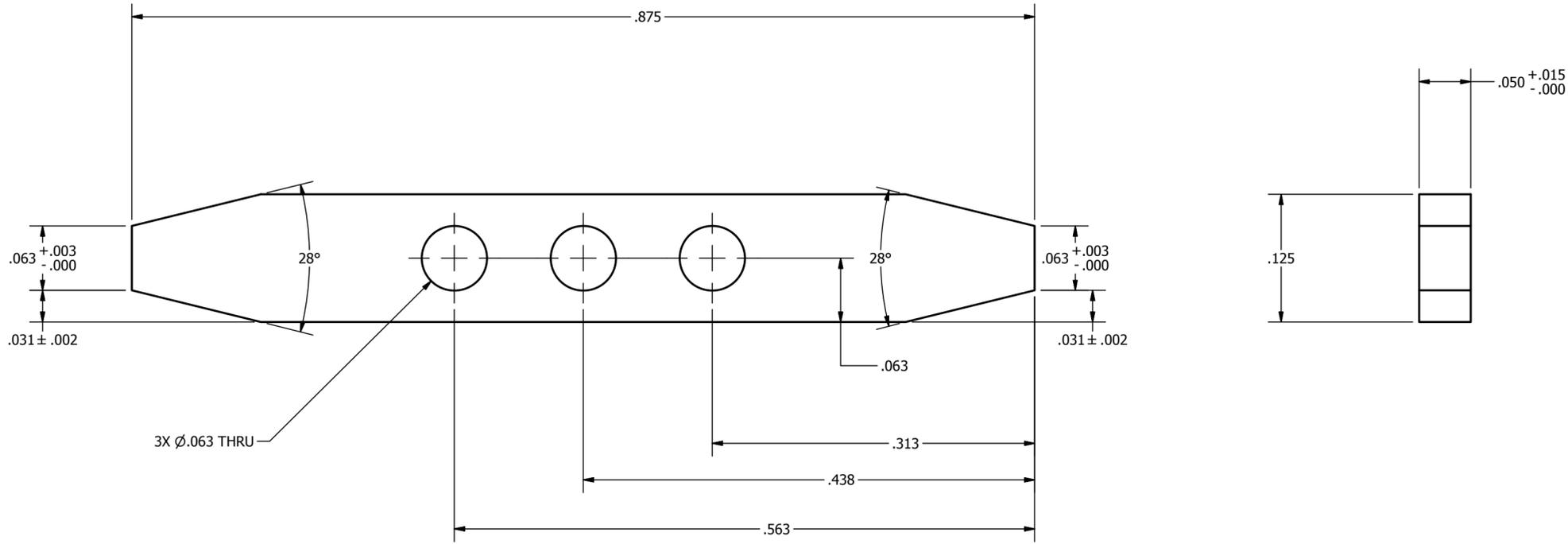
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GENERAL NOTES:

- 1. MATERIAL: **TITANIUM, 6AL-4V, ANNEALED**
- 2. SPECIAL FINISH: **NONE**
- 3. SURFACE ROUGHNESS (UNLESS SPECIFIED OTHERWISE): **63RA** (AVERAGE MICRO-INCHES)
- 4. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994
- 5. DEBURR AND BREAK ALL SHARP EDGES, MAX 0.010" (UNLESS SPECIFIED OTHERWISE)
- 6. PARTS ARE TO BE CLEAN AND FREE OF OIL, GREASE, AND OTHER CONTAMINANTS
- 7. DIMENSIONS INCLUDE CHEMICALLY APPLIED FINISHES IF APPLICABLE

ZONE		REV	REVISION HISTORY		DATE	APPROVED
		-	INITIAL RELEASE		3/30/2017	HHMI\jarnoldj



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(UNLESS SPECIFIED OTHERWISE)
 PRIMARY UNITS: INCHES
 [SECONDARY UNITS]: MILLIMETERS

PRIMARY TOLERANCES:
 X.X ± 0.020
 X.XX ± 0.010
 X.XXX ± 0.005
 X.XXXX ± 0.0005
 ANGULAR ± 0.5 DEG

- DO NOT SCALE DRAWING -
 THIRD ANGLE PROJECTION:

KS style headpost with three epoxy holes.ipt			
SIZE C	PART NUMBER J001375	REV -	SHEET 1 OF 1